



### Finkl Steel–Chicago

- Founded 1879
- EAF Steelmaking
- 44 acres (12 under roof)
- 8000/4500/1500 ton presses
- Tool Steel, Custom Forgings, Ingot and Billet



### Finkl Steel–Composite

- Founded 1931
- 4 acres (2 under roof)
- 1400/750 ton presses
- Custom Forgings and Hot Work Die Steels



### Finkl Steel–Houston

- Founded 2018
- 5 Acres (50k sq ft under roof)
- Crane served up to 35 ton
- Custom forgings machined and Heat Treated



### Finkl Steel–Sorel

- Founded 1939
- EAF Steelmaking
- 27 acres (8 under roof)
- 5000/2000 ton presses
- Tool Steel, Bars, and Custom Forgings

#### About Finkl Steel

Finkl Steel is the world's leading supplier of forging die steels, plastic mold steels, die casting tool steels and custom open-die forgings. We manufacture our products at four production facilities in Chicago, Detroit, Houston and Quebec. We distribute domestically and to 18 countries worldwide. With more than 100 patents, our steel formulations and steelmaking technologies set worldwide standards. In recognition of Finkl Steel's product quality, our facilities were the first in America to receive ISO 9000 certification. For more information, visit [finkl.com](http://finkl.com), email [sales@finkl.com](mailto:sales@finkl.com) or call toll free 800-DIE-BLOCK.

#### About Swiss Steel Group

Swiss Steel Group is today one of the world's leading providers of individual solutions in the special long steel products sector. The Group is one of the leading manufacturers of tool steel and non-corrosive long steel on the global market and one of the two largest companies in Europe for alloyed and high-alloyed constructional steel. With around 8,900 employees and its own production and distribution companies in 30 countries on 5 continents, the company guarantees global support and supply for its customers and offers them a complete portfolio of production and sales & services around the world. Customers benefit from the company's technological expertise, consistently high product quality around the world as well as detailed knowledge of local markets.

		CHICAGO	COMPOSITE	HOUSTON	SOREL
<b>CAPABILITIES</b>	Max. Forge Weight	Over 100 tons	Up to 20 tons	Up to 35 tons	Over 40 tons
	Max. Ship Weight	Over 80 tons	10 tons	13 tons	35 tons
	Max. Cross Section	4,600 sq. in.	950 sq. in.	1100 sq. in.	2,400 sq. in.
<b>RINGS</b>	Max. Diameter	130"	65"	62"	92"
	Max. ID	85"	40"	55"	72"
	Max. Length	80"	36"	36"	64"
	Min. Length	5"	3"	5"	5"
<b>DISC</b>	Max. Diameter Forged	130"	62"	62"	80"
	Min. Length	7"	3"	5"	5"
<b>HOLLOW FORGINGS—FORGED MANDREL</b>	Max. Diameter	130"	30"	30"	76"
	Min. Diameter	26"	18"	18"	12"
	Max. ID	80"	20"	20"	68"
	Min. ID	18"	10"	10"	20"
	Max. Length	120"	84"	80"	160"
<b>HOLLOW FORGINGS—TREPANNED</b>	Max. Diameter	65"	<i>Please inquire</i>	<i>Please inquire</i>	40"
	Max. ID	40"	<i>Please inquire</i>	<i>Please inquire</i>	18"
	Max. Length	100"	<i>Please inquire</i>	<i>Please inquire</i>	348"
<b>STEP SHAFTS</b>	Max. Diameter	72"	30"	30"	76"
	Min. Diameter	5"	4"	4"	4"
	Max. Length	600"	235"	235"	480"
<b>ROUND BARS</b>	Max. Diameter	75"	30"	30"	50"
	Max. Length	500"	266"	240"	310"
<b>FLAT/RECTANGULAR BARS</b>	Min. Thickness	4"	2"	4"	6"
	Max. Width	164"	49"	49"	88"
	Max. Length	472"	235"	235"	337"
<b>BILLETS</b>	Dimensions	<i>Please inquire</i>	<i>Please inquire</i>	<i>Please inquire</i>	14" to 50"
	Weight	<i>Please inquire</i>	<i>Please inquire</i>	<i>Please inquire</i>	3 to 33 tons
<b>INGOTS</b>	Dimensions	22" to 108" dia.	<i>Please inquire</i>	<i>Please inquire</i>	33" to 63" diameter
	Weight	7 to 142 tons	<i>Please inquire</i>	<i>Please inquire</i>	8 to 43 tons
<b>TOOL (POT) FORGINGS</b>	<i>Please inquire</i>	<i>Tool and workpiece weight not to exceed 20,000 lbs.</i>		<i>Please inquire</i>	<i>Please inquire</i>
	<i>Please inquire</i>	<i>Upset not to exceed 3x the minor diameter of the workpiece</i>		<i>Please inquire</i>	<i>Please inquire</i>

[www.finkl.com](http://www.finkl.com)

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**Finkl Steel**