Value Added Services – Finkl Steel Sorel

- Squaring
- Eye bolt
- Clamping slot
- Chamfering
- Engraving
- Roughing
  - 3D Stock model provided
- Stress relieving
  - Heat Treat Charts included

Reduce Lead-time and Paperwork: Blocks delivered ready to machine
Value Added Services – Finkl Steel Sorel

- **Machine capability:**
  - X : 5.5m, Y : 2.5m, Z + W : 2.2m
  - Rotary table: 2.5m x 3.5m 50 metric tons
  - Table V axis: 1.2m
  - Quill: 160mm dia.
  - 80 HP S1 (continuous)
  - Heindenhain CNC control
  - HyperMILL cam software
  - 30 MT crane

- **Send extension files:** .STP, .HMC.
Value Added Example

FINKL SOREL SK- B-XXXXX-1

DESCRIPTION: CAVITY XXXX

MATERIAL: MD
FINISH: 250 RMS
TOL: 1/NTS

NOT TO SCALE

EN扩大ING: 0.080" DEEP x 1 1/2 HIGH
// .005 ON ALL OPPOSITE FACES

7MBL4003

SUBMISSION - QUOTATION NO 09/20/17