

CAPABILITIES

Finkl Steel Chicago

1355 E. 93rd Street
Chicago, IL 60619 USA

Toll Free: 800-DIE-BLOCK
Office: 773-975-2510
Fax: 773-348-5347
www.finkl.com
sales@finkl.com

Finkl Steel Composite

2300 W. Jefferson Avenue
Detroit, MI 48216 USA

Toll Free: 800-521-0420
Office: 313-496-1226
Fax: 313-496-8599
www.compforge.com
inquiry@compforge.com

Finkl Steel Sorel

100 McCarthy, St-Joseph-de-Sorel
Quebec Canada, J3R 3M8

Toll Free (USA): 800-363-5540
Toll Free (CAN): 800-363-9484
Office: 450-746-4030
Fax: 450-746-4092
www.sorelforge.com
sales@sorelforge.com

| | | Finkl Steel Chicago | Finkl Steel Composite | Finkl Steel Sorel |
|--------------------------------|----------------------|----------------------|---|---------------------|
| RINGS | Max. Forge Weight | Over 100 tons | 20 tons | Over 40 tons |
| | Max. Ship Weight | Over 80 tons | 10 tons | Over 25 tons |
| | Max. Cross Section | 4,600 sq. in. | 950 sq. in. | 2,300 sq. in. |
| | Max. Diameter | 130" | 65" | 92" |
| | Max. ID | 85" | 40" | 72" |
| | Max. Length | 80" | 36" | 64" |
| | Min. Length | 5" | 3" | 5" |
| DISC | Max. Diameter Forged | 130" | 62" | 80" |
| | Min. Length | 7" | 3" | 5" |
| HOLLOW FORGINGS-FORGED MANDREL | Max. Diameter | 130" | 30" | 76" |
| | Min. Diameter | 26" | 18" | 12" |
| | Max. ID | 80" | 20" | 68" |
| | Min. ID | 18" | 10" | 20" |
| | Max. Length | 120" | 84" | 160" |
| HOLLOW-TREPPANNED | Max. Diameter | 65" | Please inquire | 40" |
| | Max. ID | 40" | Please inquire | 18" |
| | Max. Length | 100" | Please inquire | 348" |
| STEP SHAFTS | Max. Diameter | 72" | 30" | 76" |
| | Min. Diameter | 5" | 4" | 4" |
| | Max. Length | 600" | 235" | 480" |
| ROUND BARS | Max. Diameter | 75" | 30" | 50" |
| | Max. Length | 500" | 266" | 310" |
| FLAT/RECTANGULAR BARS | Min. Thickness | 4" | 2" | 6" |
| | Max. Width | 164" | 49" | 88" |
| | Max. Length | 472" | 235" | 337" |
| BILLETS | Dimensions | Please inquire | Please inquire | 14" to 50" |
| | Weight | Please inquire | Please inquire | 3 to 30 tons |
| INGOTS | Dimensions | 22" to 108" diameter | Please inquire | 33" to 63" diameter |
| | Weight | 7 to 142 tons | Please inquire | 8 to 43 tons |
| TOOL (POT) FORGINGS | | Please inquire | Tool and workpiece weight not to exceed 20,000 lbs. | Please inquire |
| | | Please inquire | Upset not to exceed 3x the minor diameter of the workpiece. | Please inquire |

Larger sizes available based on application.

LOCATIONS

Finkl Steel Chicago

- Founded 1879
- EAF Steelmaking
- 44 acres
(12 under roof)
- 8000/4500/1500 ton presses
- Tool Steel, Custom Forgings, Ingot, and Billet



Finkl Steel Composite

- Founded 1931
- 4 acres
(2 under roof)
- 1400/750 ton presses
- Custom Forgings and Hot Work Die Steels



Finkl Steel Sorel

- Founded 1939
- EAF Steelmaking
- 27 acres
(8 under roof)
- 5000/2000 ton presses
- Tool Steel, Bars, and Custom Forgings



About Finkl Steel

Finkl Steel is the world's leading supplier of forging die steels, plastic mold steels, die casting tool steels and custom open-die forgings. We manufacture our products at three production facilities in Chicago, Detroit and Quebec. We distribute domestically and to 18 countries worldwide. With more than 100 patents, our steel formulations and steelmaking technologies set worldwide standards. In recognition of Finkl Steel's product quality, our facilities were the first in America to receive ISO 9000 certification. For more information, visit finkl.com, email sales@finkl.com or call toll free 800-DIE-BLOCK.

About SCHMOLZ + BICKENBACH

The SCHMOLZ + BICKENBACH Group is today one of the world's leading providers of individual solutions in the special long steel products sector. The Group is one of the leading manufacturers of tool steel and non-corrosive long steel on the global market and one of the two largest companies in Europe for alloyed and high-alloyed constructional steel. With around 8,900 employees and its own production and distribution companies in 30 countries on 5 continents, the company guarantees global support and supply for its customers and offers them a complete portfolio of production and sales & services around the world. Customers benefit from the company's technological expertise, consistently high product quality around the world as well as detailed knowledge of local markets.

